

IN THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claim 1 (currently amended): A glass product comprising:

a main container body;

at least one secondary container body connected to the main container body and
having a substantially cylindrical shape; and

a collar interposed between and communicating with said main container body and at least one secondary container body, said collar having an axis not parallel to an axis of said main container body and an axis of said at least one secondary container body.

Claim 2 (previously presented): The glass product of Claim 1, wherein said main container body comprises at least 20% of glass in the glass product.

Claim 3 (previously presented): The glass product of Claim 1, wherein said main container body comprises at least 60% of glass in the glass product.

Claim 4 (previously presented): The glass product of Claim 1, wherein said axis of said main container body and said axis of said collar form an angle between 60° and 180°.

Claim 5 (previously presented): The glass product of Claim 4, wherein said axis of said main container body and said axis of said collar form an angle between 90° and 150°.

Claims 6-8 (canceled)

Claim 9 (withdrawn): A process of manufacturing a hollow glass product with an offset collar axis, comprising the steps of:

inserting molten glass into a cavity of a roughing mold, said cavity including at least one input section which is substantially vertical;

allowing the molten glass to penetrate into a bottom portion of said cavity;

perforating a collar by moving a punch into said bottom portion of said cavity along a non-vertical axis;

extracting said punch from said bottom portion of said cavity, thereby completing a process of shaping the molten glass into a blank with the collar;

transferring the blank into a finishing mold by turning over the blank 180° with respect to a horizontal axis; and

blowing the blank through the collar in said finishing mold such that the blank shapes into the hollow glass product.

Claim 10 (withdrawn): The process of Claim 9, wherein said input section comprises at least 20% of the total volume of said cavity.

Claim 11 (withdrawn): The process of Claim 9, wherein said input section comprises at least 60% of the total volume of said cavity.

Claim 12 (withdrawn): The process of Claim 9, further comprising the step of blowing compressed air to force the molten glass toward the bottom of said cavity.

Claim 13 (withdrawn): The process of Claim 9, wherein said punch moves in and out of said bottom portion of said cavity at an angle between 60° and 180° with respect to a vertical axis.

Claim 14 (withdrawn): The process of Claim 13, wherein said punch moves in and out of said bottom portion of said cavity at an angle between 90° and 150° with respect to the vertical axis.

Claim 15 (withdrawn): An individual section machine for manufacturing a hollow glass product with an offset collar axis, comprising:

a roughing mold having a cavity with at least one upper part, said at least one upper part being substantially vertical;

a finishing mold; and

a collar mold including a punch configured to form a collar of said hollow glass product and configured to position said punch alternately in said roughing and finishing molds such that an axis of said punch form an angle between 60° and 180° with respect to a vertical axis.